

Antunes

Vertical Contact Toaster

Daily Maintenance

Equipment: Antunes Vertical Contact Toaster: Model VCT-20/2000

Precaution: During these checks, hot toasting surfaces will be exposed.
Hazard Communication Standard (HCS) – The procedures on this card include the use of chemical products. These chemical products will be highlighted with bold face letters followed by the abbreviation (HCS) in the tools portion of the procedure. See the Hazard Communication Standard (HCS) Manual for the appropriate Material Safety Data Sheet(s) (MSDS).

PICTURES AND ADDITIONAL INFORMATION: In The Corresponding Chapter of Equipment Manual.

Daily

Clean the Black and Silver Release Sheet, Conveyor Belt Wraps, and Toaster

Tools: • Heat resistant gloves, clean towels, sanitizer solution, and a solution of Dawn™ Detergent.

⚠WARNING⚠

Turn the unit off, disconnect the power source and allow the unit to cool 30 minutes before performing any service or maintenance on the unit.

⚠CAUTION⚠

To prevent damage, do not use any abrasive cleaners on the release sheet or belt wrap.

⚠CAUTION⚠

Failure to use a release sheet may result in damage to the unit not covered by warranty.

CLEANING THE BLACK AND SILVER RELEASE SHEET, CONVEYOR BELT WRAPS, AND TOASTER

1. Turn the rocker switch (power On/Off) to OFF, unplug the power cord, and allow the unit to cool for 30 minutes.
2. Put on heat resistant gloves. Remove Heat Shield, and Bun Chute (Figure 1). Wipe them with a damp, sanitized towel and allow them to air dry.
3. Remove the Release Sheet and place it on a clean, dry surface. Wipe the silver side with a clean towel dampened with a solution of Dawn™ Detergent immediately followed by a second clean towel dampened with Sanitizer and allow it to air dry. Repeat this step on the black side of the Release Sheet once the silver side is dry.
4. Open the front Conveyor Cover and firmly wipe the black cleated Belt Wrap from left to right and top to bottom with a clean, towel dampened with a solution of Dawn™ Detergent solution immediately followed by a second clean towel dampened with sanitizer.
5. Close the front Conveyor Cover, open the rear Conveyor Cover, and clean the black cleated Belt Wrap as described in Step 4.
6. Close the rear Conveyor Cover, reinstall the Heat Shield, plug in the power cord, turn the unit on, count 10 seconds, then turn the unit off and unplug the unit.

7. Open the rear Conveyor Cover again, clean the newly exposed section of the black cleated Belt Wrap in the same manner as before. Close the Conveyor Cover.
8. Open the front Conveyor Cover again and clean the newly exposed section of the black cleated Belt Wrap.
9. Close the front Conveyor Cover and wipe down the outside of the toaster with clean, damp sanitized towel.
10. Install the release sheet by draping it over both sides of the Platen with the crease centered on the Platen.

Note: Rotate from the black side to the silver side daily or weekly to prolong the life of the Release Sheet.

11. Install the Bun Chute so the hooks are installed over the lower rear yellow Support Rod. Install the Heat Shield with the Release Sheet retainer clips securely over the Release Sheet and Platen.
12. Plug the unit back in.

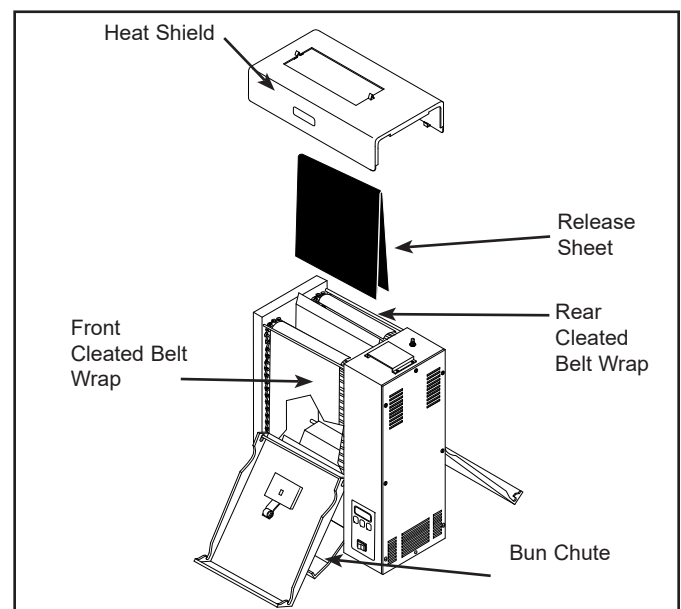


Figure 1. Components

Monthly

Tools:

Replacing the Black and Silver Release Sheet

- Heat resistant gloves. • New Release Sheet.

⚠ CAUTION ⚠

Turn the unit off, disconnect the power source, and allow the unit to cool before performing any service or maintenance on the unit.

Note: Depending on toaster usage and on how well it is cleaned daily, the black and silver release sheet should last between 45 - 60 days. Your toaster was shipped with an initial supply of 3 Release Sheets. Additional Release Sheets may be purchased from your Antunes Authorized Service Agency.

1. Remove the Release sheet just as you would during daily cleaning and discard.
2. Lay a new Release Sheet on a clean, dry surface and, lengthwise, fold it in half and gently crease it at the fold using **only** your fingers.
3. Install the Release sheet just as you would after daily cleaning.

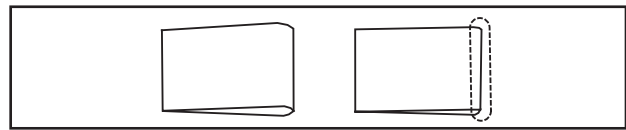


Figure 2 Folding the Release Sheet

Every 3 - 6 Months Replace the Belt Wraps and Measure the Conveyor Belt Chains and Roller Tensioners

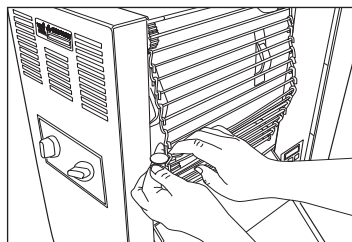
Tools:

- Heat resistant gloves. • New Conveyor Belt Wraps. • U.S. Dime and Nickel Coins

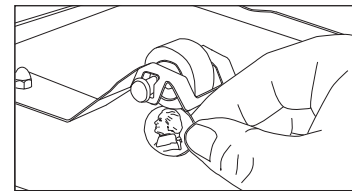
REPLACING BELT WRAPS

Note: Depending on toaster usage and how well they are cleaned daily, the black cleaned Belt Wraps should last between 3 to 6 months. Additional Belt Wraps may be purchased from your Authorized Service Agency.

1. Turn rocker switch (power on/off) to OFF, unplug the power cord and allow the unit to cool down before proceeding.
2. Remove the Heat Shield and set the Compression control knobs to "6 & 6"
3. Open both Conveyor Covers pull the Belt Wrap Pin out of the "zipper" (Figure 3).
4. Remove and discard the old Belt Wrap(s).
5. Clean both Conveyor Belt Chains just as you would clean the Belt Wraps during daily cleaning.
6. Facing the toaster, locate the approximate centerpoint of the Conveyor chain. Pull the Conveyor chain away from the edge of the toaster. Stand a U.S. Dime, 11/16" (1.8 cm) coin on end between the frame and the chain. If the gap is significantly wider than the coin, REMOVE links as described in the owner's manual. Then, measure the gap again to make sure it is not too tight. Check the opposite side of the toaster using the same measurements.
7. Install the new Belt Wrap(s) around the Conveyor Belt Chain inside the yellow rods with the "zipper" flap exposed and hanging down (Figure 4).



aged ones as recommended. The space between the inner Conveyor Cover and the bottom of the wheel should be 13/16" (2.1 cm) or the height of a U.S. Nickel.



9. Close the Conveyor Cover(s), set the Compression knobs back to their normal settings and reinstall the Heat Shield.

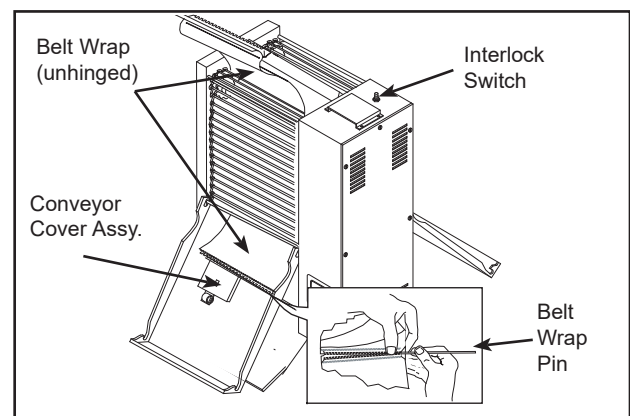


Figure 3 Removing Belt Wrap

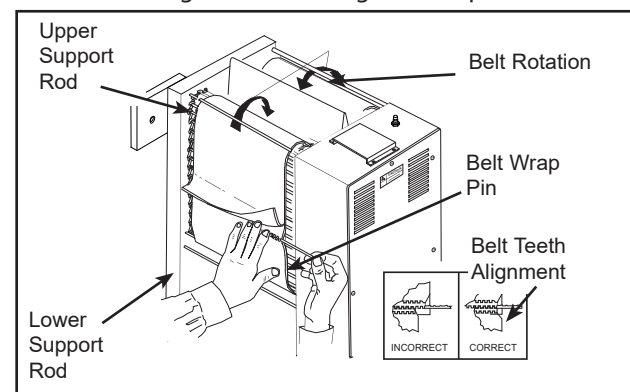


Figure 4 Installing Belt Wrap

Note: Failure to align Belt Wrap ends may cause permanent damage to Belt Wrap.

8. Measure the Roller Tensioner on both inner Conveyor Covers (see illustration). Adjust or replace any dam-