

# DAILY MAINTENANCE CARD

## VERTICAL CONTACT

**Equipment:** Antunes Vertical Contact Toaster: VCT-20/2000 & VCT-1000 with optional Belt Wraps and Tensioner kits.

**Precaution:** During these procedures, hot toasting surfaces will be exposed.  
Hazard Communication Standard (HCS) – The procedures on this card include the use of chemical products. These chemical products will be highlighted with bold face letters followed by the abbreviation (HCS) in the tools portion of the procedure. See the Hazard Communication Standard (HCS) Manual for the appropriate Material Safety Data Sheet(s) (MSDS).

**PICTURES AND ADDITIONAL INFORMATION:** In the corresponding chapter of equipment's Owner's Manual.

**Daily:** *Clean the Black and Silver Release Sheet, Conveyor Belt Wraps, & Toaster.*

**Tools:** Heat resistant gloves, clean towels, sanitizer solution, & **Multipurpose Detergent Solution (HCS).**



**Turn the unit off, disconnect the power source, and allow the unit to cool 30 minutes before performing any service or maintenance on the unit.**



**To prevent damage, do not use any abrasive cleaners on the Release Sheet or Belt Wrap.**



**Failure to use a Release Sheet may result in damage to the unit not covered by warranty.**

### CLEANING THE BLACK AND SILVER RELEASE SHEET, CONVEYOR BELT WRAPS, AND TOASTER

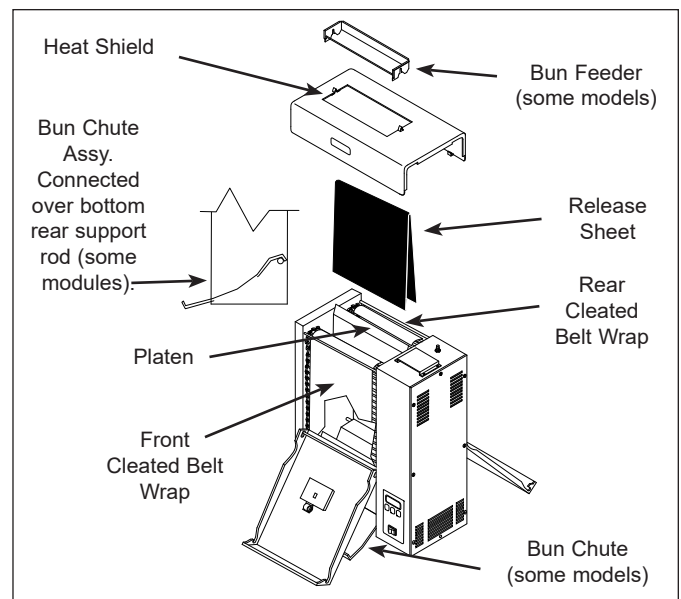
1. Turn the Rocker Switch (power On/Off) to OFF, unplug the power cord, and allow the unit to cool for 30 minutes.
2. Put on heat resistant gloves. Remove Bun Feeder (some models), Heat Shield, and Bun Chute (some models) (Figure 1). Wipe them with a damp, sanitized towel and allow them to air dry.
3. Remove the Release Sheet and place it on a clean, dry surface. Wipe the silver side with a clean towel dampened with Multipurpose Detergent solution immediately followed by a second clean towel dampened with Sanitizer and allow it to air dry. Repeat this step on the black side of the Release Sheet once the silver side is dry.
4. Open the front Conveyor Cover and firmly wipe the black cleated Belt Wrap from left to right and top to bottom with a clean, towel dampened with Multipurpose Detergent solution immediately followed by a second clean towel dampened with sanitizer.
5. Close the front Conveyor Cover, open the rear Conveyor Cover, and clean the black cleated Belt Wrap as described in Step 4.
6. Close the rear Conveyor Cover, reinstall the Heat Shield, plug in the power cord, turn the unit on, count **10 seconds (for VCT-2000s and VCT-1000s or 15 seconds (for VCT-20s)**, Turn off and unplug the unit.
7. Open the rear Conveyor Cover again, clean the newly exposed section of the black cleated Belt Wrap

(see Step 4). Close the Conveyor Cover.

8. Open the front Conveyor Cover again and clean the newly exposed section of the black cleated Belt Wrap.
9. Close the front Conveyor Cover and wipe down the outside of the toaster with clean, damp sanitized towel.
10. Install the Release Sheet by draping it over both sides of the Platen with the crease centered on the Platen.

**Note: To prolong the life of the Release Sheet, Rotate from the black side to the silver side daily or weekly.**

11. Install the Bun Chute (some models) so the hooks are installed over the lower rear yellow Support Rod. Install the Heat Shield with the Release Sheet retainer clips securely over the Release Sheet and Platen. Install Bun Feeder (some models).



**Figure 1. Components**

## Monthly: *Replace the Black and Silver Release Sheet.*

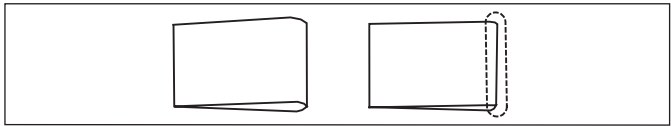
**Tools:** Heat resistant gloves, new Release Sheet, and U.S. Dime and Nickel coins

**Note:** Depending on toaster usage and how well it is cleaned daily, the Release Sheet should last between 45 - 60 days. Toasters are shipped with an initial supply of 3 Release Sheets. Additional Release Sheets may be purchased from your Roundup Authorized Service Agency.

1. Remove the Release sheet and discard.
2. Lay a new Release Sheet on a clean, dry surface

and, lengthwise, fold it in half and gently crease it at the fold using **only** your fingers (Figure 2).

3. Install the Release sheet just as you would after daily cleaning.



**Figure 2. Folding the Release Sheet**

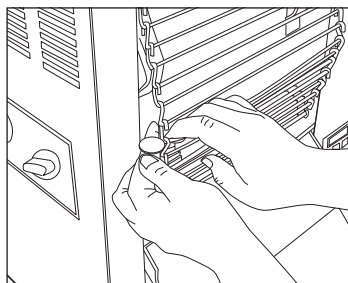
## Every 3 - 6 Months: *Replace Belt Wraps and Measure the Conveyor Belt Chains and Roller Tensioners*

**Tools:** Heat resistant gloves, new Conveyor Belt Wraps, and U.S. Dime and Nickel coins.

### REPLACING BELT WRAPS

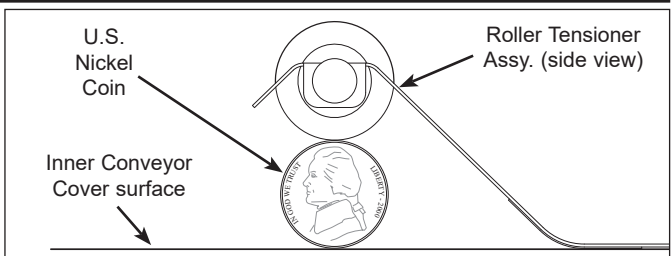
**Note:** Depending on toaster usage and how well it is cleaned daily, the black cleated Belt Wraps should last between 3 to 6 months. Additional Belt Wraps may be purchased from your Authorized Service Agency.

1. Turn the unit off, unplug the power cord, and allow the unit to cool down before proceeding.
2. Remove the Bun Feeder (some models), Heat Shield, and set the Compression Control Knobs to "6 & 6."
3. Open both Conveyor Covers and pull the Belt Wrap Pin out of the "zipper" (Figure 4). Remove and discard the old Belt Wrap(s).
4. Clean both Conveyor Belt Chains just as you would clean the Belt Wraps during daily cleaning.
5. Facing the toaster, locate the approximate center point of the Conveyor chain. Pull the chain away from the edge of the toaster. Hold a U.S. Dime, 11/16" (1.8 cm) coin on end between the frame and the chain. If the gap is significantly wider than the coin, REMOVE links as described under maintenance. Measure the gap again to make sure it is not too tight. Check the opposite side of the toaster using the same measurements.
6. Install the new Belt Wrap(s) around the Conveyor Belt Chain inside the yellow rods with the "zipper" flap exposed and hanging down (Figure 5).



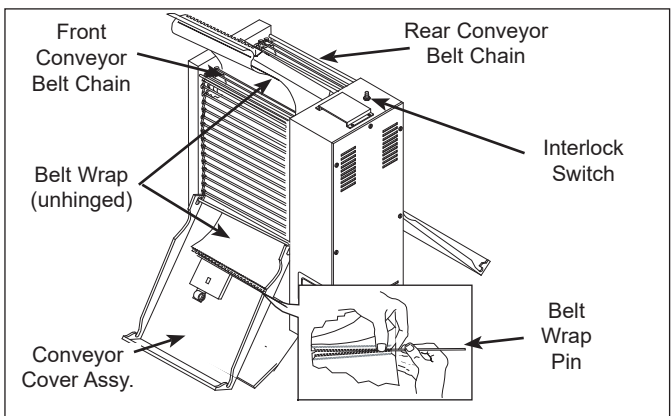
**Note:** Failure to align the Belt Wrap ends may cause permanent damage to the Belt Wrap.

7. Measure the Roller Tensioner on both inner Conveyor Covers (Figure 3). The space between the inner Conveyor Cover and the bottom of the wheel should be 13/16" (2.1 cm) or the height of a U.S. Nickel. Adjust or replace if needed.

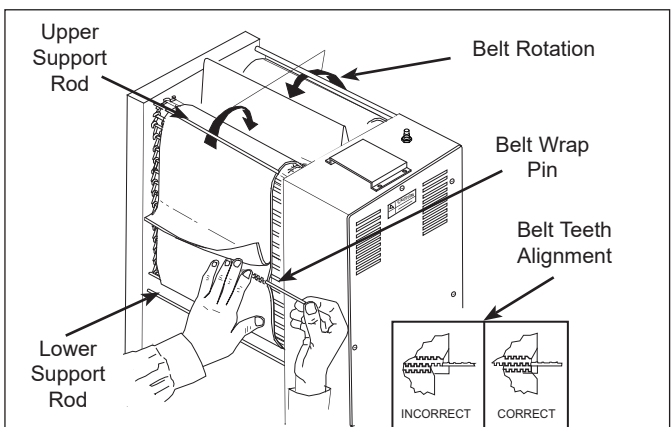


**Figure 3. Measuring the Roller Tensioner**

8. Close the Conveyor Cover(s), set the Compression knobs back to their normal settings, and reinstall the Heat Shield and Bun Feeder (some models).



**Figure 4. Removing Belt Wrap**



**Figure 5. Installing Belt Wrap**